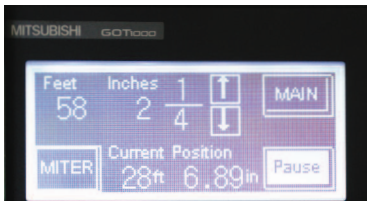




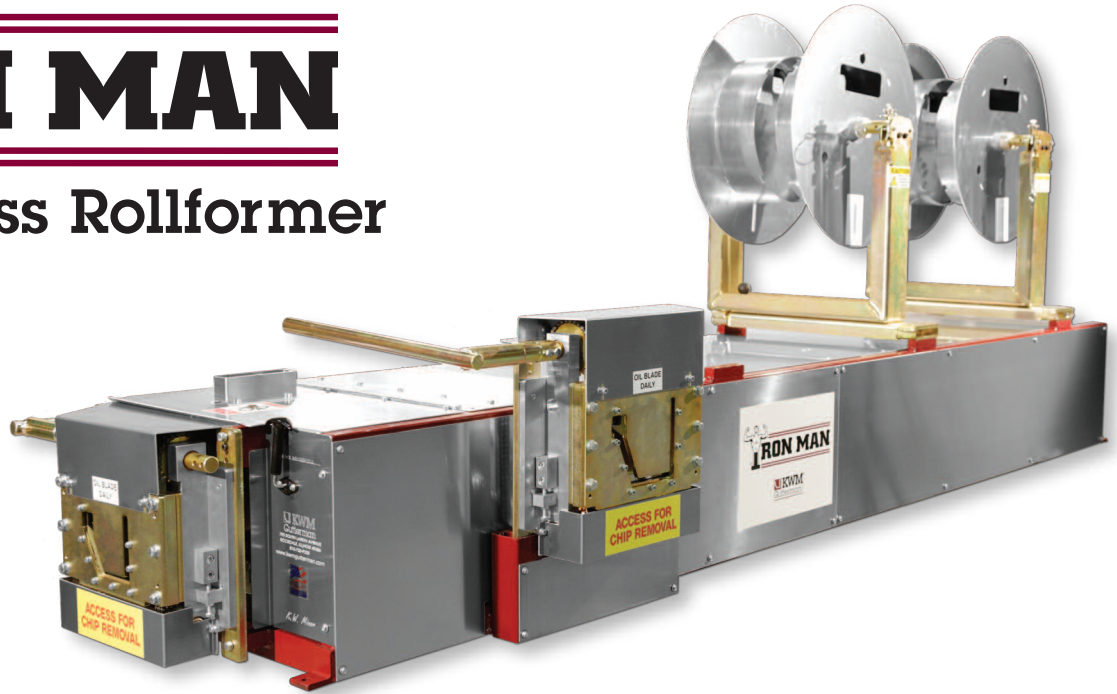
IRON MAN

5/6" Seamless Rollformer



IronMan Next Generation Smart Machine
available on all IronMan models

Use the touch screen to automatically control product length, add for miters, if applicable, and keep a total of daily material ran and total footage. Password protected.



Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

.002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical ▪ **1-YEAR** Parts & Labor/Electrical

www.GutterSupply.com

935 Campus Dr., Mundelein, IL 60060 ▪ E-mail sales@guttersupply.com

Phone (847) 283-0006 ▪ Fax (847) 283-0007 ▪ Toll-free (888) 909-RAIN





IRON MAN

5/6" Seamless Rollformer

SPECIFICATIONS

<p>Power 3/4 HP, 110 volt, single phase, 13.6 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p>Dimensions Length – 122" (309.88 cm) Height – 48" (122.0 cm) Width – 27.5" (69.85 cm)</p>													
<p>Weight Approximately 1,400 lbs. (635 kg)</p>	<p>Drive Powered polyurethane drive rollers via chains and sprockets</p>													
<p>Shear 5" – Front pull guillotine 6" – Front pull guillotine</p>	<p>Speed Approximately 35 feet per minute</p>													
<p>Controls Push button entry and exit end controls with "jog" feature</p>	<p>Options</p> <ul style="list-style-type: none"> ▪ Smart Machine (automated length control) ▪ Machine mount cradles ▪ Additional runout support stands ▪ CE Certified wiring ▪ Additional turnstiles ▪ Additional spools ▪ Alcoa style hook ▪ 12 volt, DC power ▪ Roof flange 1" ▪ Trailer riser pad 													
<p>Recommended Materials Maximum width 5" – 11 3/4" to 12" Maximum width 6" – 15"</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum Gauge</th> </tr> </thead> <tbody> <tr> <td>Painted steel</td> <td>24</td> </tr> <tr> <td>Galvanized steel</td> <td>24</td> </tr> <tr> <td>Aluminized steel</td> <td>24</td> </tr> <tr> <td>Ternecoat steel</td> <td>24</td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz.–20 oz. 3/4 hard</td> </tr> </tbody> </table>		Material	Maximum Gauge	Painted steel	24	Galvanized steel	24	Aluminized steel	24	Ternecoat steel	24	Aluminum	.032	Copper
Material	Maximum Gauge													
Painted steel	24													
Galvanized steel	24													
Aluminized steel	24													
Ternecoat steel	24													
Aluminum	.032													
Copper	16 oz.–20 oz. 3/4 hard													

www.GutterSupply.com

935 Campus Dr. ■ Mundelein, Illinois 60060 ■ E-mail sales@guttersupply.com

Phone (847) 283-0006 ■ Fax ((847) 283-0007 ■ Toll-free (888) 909-RAIN

